



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

Refint

D4635-4
Job Sheet 185823



Part No: D4635-4

Job Qty: 5 ea

Part Name: Aft Ceiling Panel, RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/2/18

Job Tracking No:

Due Date: 11/23/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV F SHEETS 16,17,18 IPP Rev. A New Issue 12/05/07 DL VERIFIED BY:JLM IPP Rev. B Dwg.
Update 12/11/08 DL IPP Rev C Dwg. Update 13/07/09 DL IPP Rev. D Dwg. Update, Material Change 13/12/18
DL IPP Rev. E Dwg. Update 14/01/09 DL IPP Rev F Dwg. Update 15/01/27 DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	5 pcs	11/23/18	11/23/18	0.00	0.00	Purchasing		NOV 22 2018
140	Packaging	5 pcs	11/23/18	11/23/18	0.00	0.00	Packaging2		NOV 22 2018
150	QC	5 pcs	11/23/18	11/23/18	0.00	0.00	QC6		38
170	Packaging	5 pcs	11/23/18	11/23/18	0.00	0.00	Packaging3	6.234	NOV 27 2018
180	QC21-SA	5 Ea	11/23/18	11/23/18	0.00	0.00	QC21		NOV 27 2018

Part Op 140 - Receive & Inspect for Damage & Mat'l Certs
Descriptions: 150 - QC6- All purchased or subcontracted products
170 - Identify as per dwg & Stock Location:
180 - QC21- Final Inspection - Work Order Release

DAS 21
9-89
NOV 27 2018

PO Details

Plas-Tech (pla002-vc)



PO No: PO041442
Line No: 7

Refint

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4635-4P	Aft Ceiling Panel, RH	5 pcs (1 ea)	110-Purchasing	5130765
MLEXS.093-F6006-07	GE Plastics Lexan Sheet (Light Grey)	46.9500 sf (9.39 ea)	110-Purchasing	5130764

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D4635-4P	5	0	0
	MLEXS.093-F6006-07	47	1,735	0



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S130767



Part: D4635-4

Job No: 185823

Serial No/Batch: S130767

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/22/18

Part Specifications

Specifications could not be found.

Plex 11/22/18 4:10 PM dart.Lussier.Patrick



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041442**

Supplier: PLA002-VC
Plas-Tech
115 Applewood Crescent
Concord
ON
L4K 5C1 Canada
Phone: 416-736-0004
Fax: 416-736-0010

PO No: PO041442
PO Date: 10/24/18
Due Date: 11/21/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lussier, Patrick Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

Revision

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	185086	D4635-1P			Fwd Ceiling Panel, LH : Various STC's As Per Dwg D4635 Rev. F	Firmed	-	11/21/18	5 pcs	0 pcs	5 pcs	\$225.00/pcs	\$1,125.00
2	185089	D4635-3P			Aft Ceiling Panel, LH : Various STC's As Per Dwg D4635 Rev. F	Firmed	-	11/21/18	5 pcs	0 pcs	5 pcs	\$225.00/pcs	\$1,125.00
3	185093	D4635-2P			Fwd Ceiling Panel, RH : Various STC's As per Dwg D4635 Rev. F	Firmed	-	11/21/18	5 pcs	0 pcs	5 pcs	\$225.00/pcs	\$1,125.00
4	185094	D4634-1P			Fwd, Center Ceiling Panel : Various STC's As Per DWG D4634 REV. G	Firmed	-	11/21/18	5 pcs	0 pcs	5 pcs	\$225.00/pcs	\$1,125.00
5	185099	D4634-3P			Middle, Center Ceiling Panel : Various STC's As Per Dwg D4634 Rev G	Firmed	-	11/21/18	5 pcs	0 pcs	5 pcs	\$225.00/pcs	\$1,125.00
6	185101	D4634-5P			Aft, Center Ceiling Panel : Various STC's As Per Dwg D4634-5 Rev. G	Firmed	-	11/21/18	5 pcs	0 pcs	5 pcs	\$225.00/pcs	\$1,125.00
7	185823	D4635-4P			Aft Ceiling Panel, RH : Various STC's As Per Dwg D4635 Rev. F.	Firmed	-	11/21/18	5 pcs	0 pcs	5 pcs	\$225.00/pcs	\$1,125.00

Grand Total: \$7,875.00

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PURCHASE ORDER
PO041442

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

A handwritten signature in black ink, appearing to be "PL", located to the right of the list of procurement quality clauses.

Plex 11/2/18 2:35 PM dart.Lussier.Patrick



115 Applewood Crescent
Concord, ON, L4K 5C1
PLASTECHONLINE.COM
P- 416 736 0004
F- 416 736 0010

Packing Slip

Shipment Number: 32498
Shipment Date: 11/21/2018
BOL Number:
Customer Key: C1887
Salesperson: MIKE AUBE
Page Number: 1 of 1

B DART AEROSPACE LTD.
I 1270 ABERDEEN STREET
L HAWKESBURY ON K6A 1K7
L CA
T Attn: DALE BATES
O Buyer Contact: PATRICK LUSSIER

S DART AEROSPACE
H 1270 ABERDEEN STREET
I HAWKESBURY ON K6A 1K7
P CA
T Attn: PATRICK LUSSIER
O

Purchase Order
41442

Sales Order
SO-026208

Incoterms
EX WORKS

Payment Method
COL

Carrier Account #
151793240

Ship Via
FEDERAL EXPRESS - Priority Overnight

Tracking Number
773784773870

Item Number
Revision

Description

Quantity UOM
Shipped

D4635-4 - Rev. F

AFT CEILING PANEL, RH

5 EA

AS PER DWG D4635 REV. F

DAS
38
9-89

Number of Containers

Gross Weight

Shipped By

Certificate Of Conformance



Customer: DART AEROSPACE LTD P.O. # 41442 ✓ SO # 026208

Part #	<u>D4635-4</u> ✓	Qty.	<u>5</u> ✓	Batch #	<u>-001</u>
Description	<u>AFT CEILING PANEL, RH</u>	Material usage	<u>OFF CUT</u>	Lot#	<u>DART0116</u>
					<u>0007424014</u>
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	

Note: All parts are not identified as meeting QSI044.

By: AS
(Approved QA Signatory)

Date: Nov. 21, 2018

C OF C # 089

Page: 1 of 1

Plas-Tech Inc. 115 Applewood Cres. Concord, Ontario L4K 5C1 Tel: (416) 736-0004 Fax: (416) 736-0010

Email: info@plasteconline.com, Web: www.plasteconline.com

UAC
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